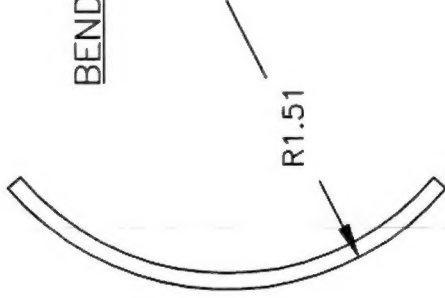


FLAT PATTERN

BENDING DETAIL



MATERIAL: 6061-T6 SHEET (QQ-A-250/11) 0.091" THICK
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

A	99.09.08	NEW ISSUE
DESIGN	DRAWN BY RF	
CHECKED CP	APPROVED	
DATE	99.09.08	TITLE DOUBLER
		SCALE 1:1
		REV. A
		SHEET 1 OF 1
		DART AEROSPACE USA, INC.
		DART AEROSPACE USA, INC.
		BELLEUE, WA
		DRAWING NO. D2911